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The gold dollar or gold one-dollar piece is a gold coin that was struck as a regular issue by the United States Bureau of the Mint from 1849 to 1889. The coin had three types over its lifetime, all designed by Mint Chief Engraver James B. Longacre. The Type 1 issue has the smallest diameter of any United States coin minted to date. gold jewellery Pictures : gold jewellery Photos / Images. Flexible timings, crèche facilities: What cos can do to bring mothers back to the workforce, and why it's good for business excise duty on gold: Find Latest Stories, Special Reports, News & Pictures on excise duty on gold. Read expert opinions, top news, insights and trends on The Economic Times. History. Gold Key Comics was created in 1962, when its parent company Western Publishing switched to in-house publishing rather than packaging content for branding and distribution by its business partner, Dell Comics. Hoping to make their comics more like traditional children's books, they initially eliminated panel line-borders, using just the panel, with its ink and artwork evenly edged but ...